



SPARE PARTS LIST

FOR ROTAX ENGINE

TYPE 400

ROTAX PRODUCTION 2003/2008
BOMBARDIER MODEL 2008

DESIGN NUMBER: 340 400 500 / AUSA

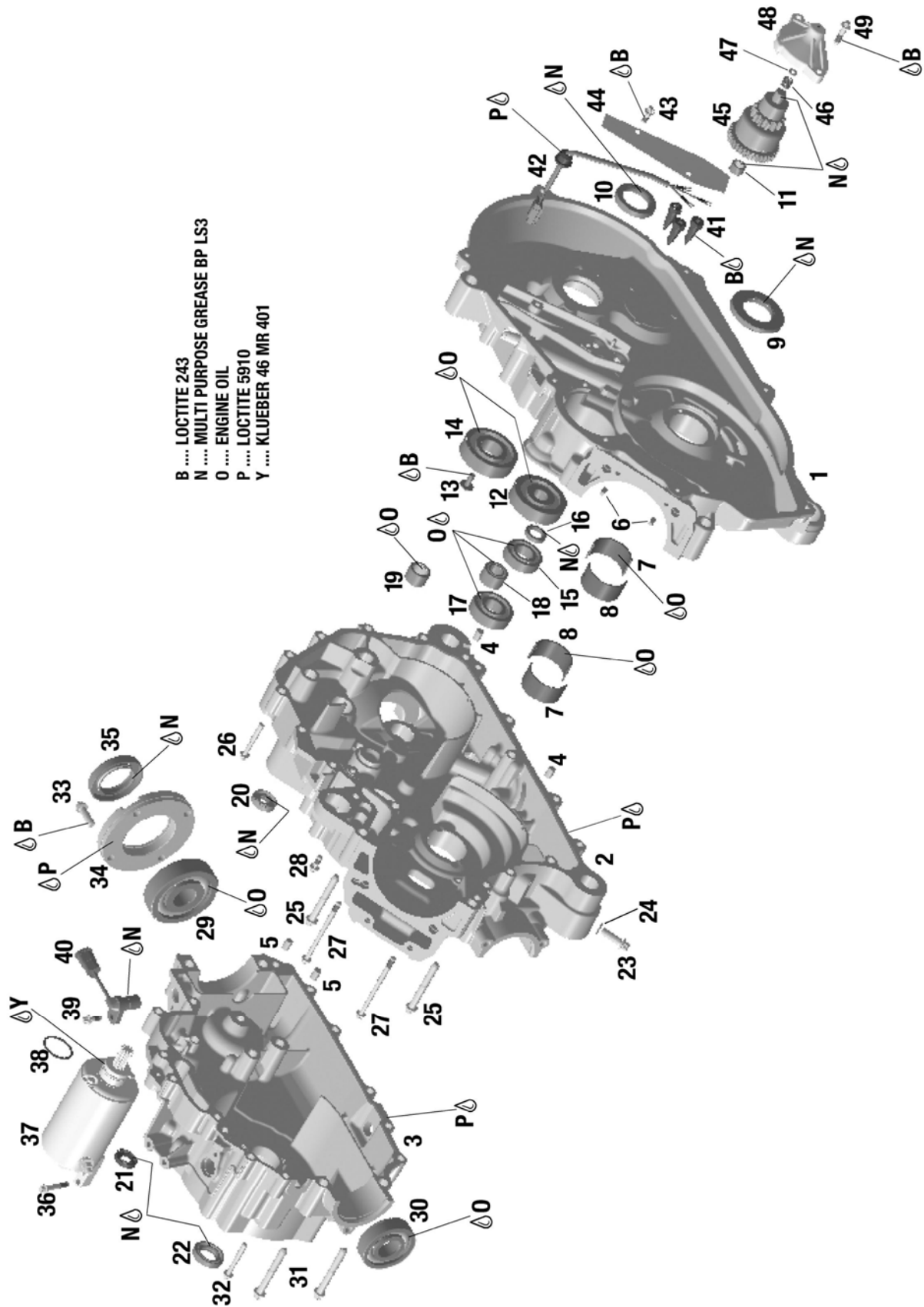
NO. 1226
EDITION: 02 2008

TABLE OF REVISIONS

Rev. No.	Date	Page	Comment
①	2004.04.05	13 17 21	ILL.NO.10: RT684850 STATOR NR. ADDED ILL.NO.11: RT684045 MAGNETO FLYWHEEL WITH TRIGGER WHEEL ASSY NR. ADDED ILL.NO.2: RT610426 VARIATOR COVER INSTEAD OF RT610420 ILL.NO.8: RT233890 BEARING SLEEVE NR. ADDED ILL.NO.9: RT254132 VALVE SPRING RETAINER INSTEAD OF RT254130
②	2004.04.27	21 22 27 28	ILL.NO.2-3: DESCRIPTION: INCLUDING POS. 60 DELETED ILL.NO.30: RT236520 TIGHTENING TORQUE 0,3 NM INSTEAD OF 0,4 NM ILL.NO.1-28: DESCRIPTION: EXCEPT POS. 2 TO 8, 15 INSTEAD OF POS. 2 TO 11, 18 ILL.NO.28: DISTANCE RING 16/22/14,5 INSTEAD OF DISTANCE RING 40,1/46/2,7
③	2004.07.08	7	ILL.NO.48: RT610891 REDUCTION GEAR COVER INSTEAD OF RT610890 ILL.NO.49: POSITION DELETED ILL.NO.49: TIGHTENING TORQUE 10 ±12% INSTEAD OF 8 ±12%
④	2005.01.13	16	NEW ILLUSTRATION: KLUEBER ISOFLEX INSTEAD OF LOCTITE ANTISEIZE
		22	ILL.NO.27: RT440232 HEX./TORX-FLANGE SCREW M6X25-SW8/T30 INSTEAD OF RT240031 TIGHTENING TORQUE 6NM INSTEAD OF 8NM
		22	ILL.NO.44: RT440232 TIGHTENING TORQUE 6NM INSTEAD OF 7NM

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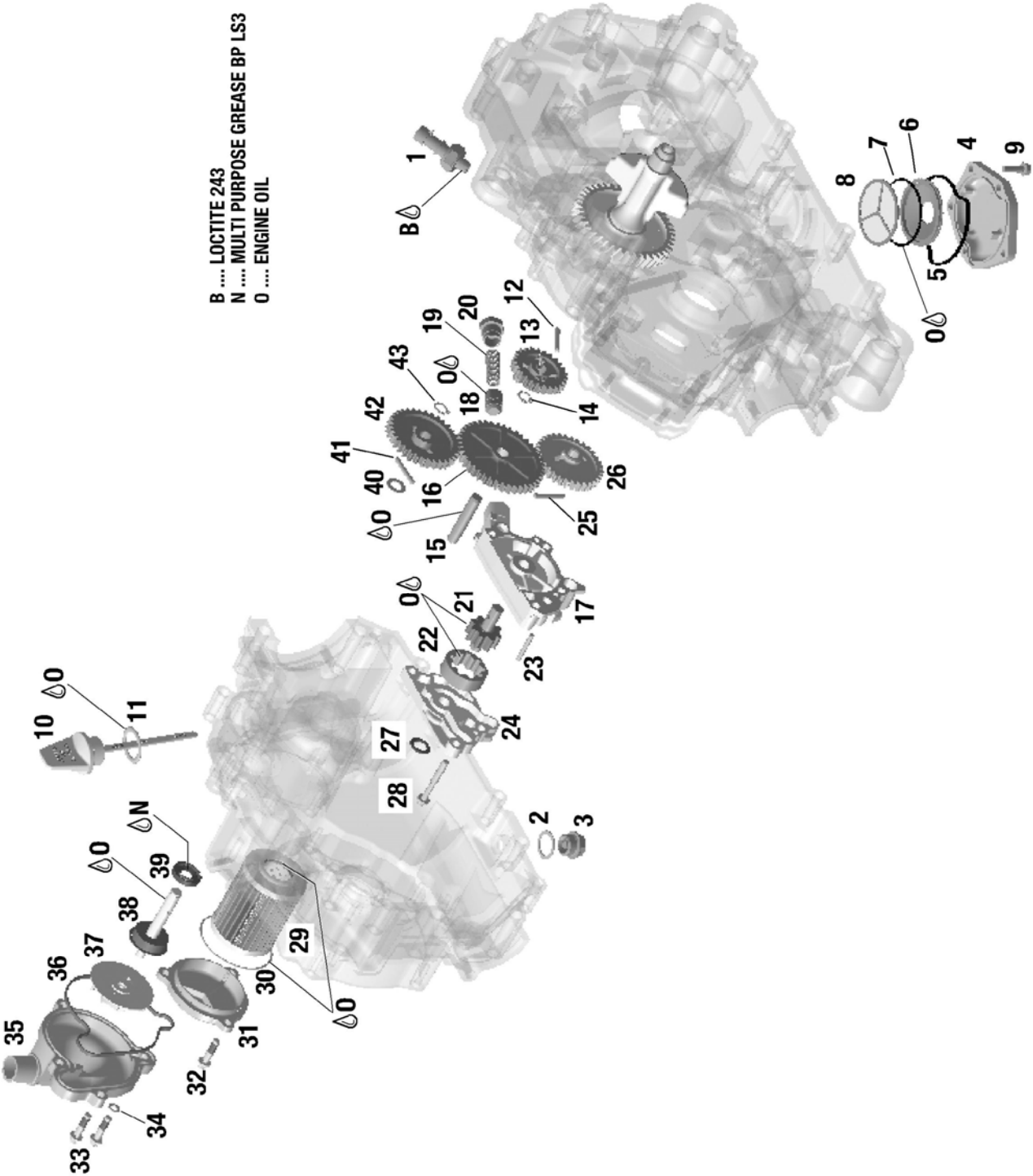
Chapter 1

CRANKCASE

<u>ILL. NO</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1 - 22	RT296761	CRANKCASE ASSY.	1
1		CRANKCASE CVT-SIDE INCLUDED IN CRANKCASE ASS'Y	1
2		CRANKCASE MAG-SIDE INCLUDED IN CRANKCASE ASS'Y	1
3		MAGNETO COVER INCLUDED IN CRANKCASE ASS'Y	1
4	RT632010	PIN 8X12 DIN 5402 INCLUDED IN CRANKCASE ASS'Y MOUNTED IN CRANKCASE CVT-SIDE	2
5	RT632010	PIN 8X12 DIN 5402 INCLUDED IN CRANKCASE ASS'Y MOUNTED IN CRANKCASE MAG-SIDE	2
6	RT929650	DRIVE PIN 5X10 DIN 1474 INCLUDED IN CRANKCASE ASS'Y MOUNTED IN CRANKCASE CVT-SIDE	2
7	RT233960	BEARING SLEEVE 42X46X23	2
8	RT233965	BEARING SLEEVE 42X46X23	2
9	RT630152	OIL SEAL AS 35X62X7/7,5 FPM	1
10	RT950087	OIL SEAL AS 32X47X7 FPM	1
11	RT232480	NEEDLE BUSHING 12X16X10 HK1210 B	1
12	RT632290	BALL BEARING 6403 C3	1
13	RT241526	TORX-SCREW M6X16 T30 MK TIGHTENING TORQUE 10 ±12%	1
14	RT932825	BALL BEARING 6305 C3, 25-62-17	1
15	RT232291	BALL BEARING 6302 TN9C3/15-42-13	1
16	RT250130	OIL SEAL 15X24X5 NBR	1
17	RT932430	BALL BEARING 6204 TNH, 20-47-14	1
18	RT232085	NEEDLE BEARING NKI 15/16	1
19	RT832240	NEEDLE BUSHING 18X24X16	1

20	RT250450	OIL SEAL 12X28X7 NBR	1
21	RT650310	OIL SEAL A 10X25X5 NBR	1
22	RT930392	OIL SEAL 20X35X7 FPM	1
23	RT440372	HEX./TORX-FLANGE SCREW M8X25-SW10/T40 TIGHTENING TORQUE 25 ±12%	1
24	RT950141	GASKET RING A 8X13 DIN 7603	1
25	RT440402	HEX./TORX-FLANGE SCREW M8X65-SW10/T40 TIGHTENING TORQUE 25 ±12%	2
26	RT440322	HEX./TORX-FLANGE SCREW M6X45-SW8/T30 TIGHTENING TORQUE 10 ±12%	14
27	RT440342	HEX./TORX-FLANGE SCREW M6X85-SW8/T30 TIGHTENING TORQUE 10 ±12%	2
28	RT440162	HEX./TORX-FLANGE SCREW M6X16-SW8/T30 TIGHTENING TORQUE 10 ±12%	1
29	RT632280	BALL BEARING 6405 TVH C3	1
30	RT932825	BALL BEARING 6305 C3, 25-62-17	1
31	RT440342	HEX./TORX-FLANGE SCREW M6X85-SW8/T30 (SEE MAGNETO SYSTEM, CHAPTER 3)	4
32	RT440322	HEX./TORX-FLANGE SCREW M6X45-SW8/T30 (SEE MAGNETO SYSTEM, CHAPTER 3)	12
33	RT440372	HEX./TORX-FLANGE SCREW M8X25-SW10/T40 TIGHTENING TORQUE 25 ±12%	4
34	RT610243	BEARING COVER	1
35	RT650682	OIL SEAL PTO 38X62X10 NBR	1
36	RT440272	HEX./TORX-FLANGE SCREW M6X35-SW8/T30 TIGHTENING TORQUE 10 ±12%	2
37 - 38	RT684280	E-STARTER ASSY.	1
37		E-STARTER	1
38		O-RING 25X3	1
39		TORX-FLANGE SCREW M6X16-E8 A2-70 (SEE MAGNETO SYSTEM, CHAPTER 3)	1
40		SPEED SENSOR (SEE MAGNETO SYSTEM, CHAPTER 3)	1

41	RT241856	CONTACT SCREW ASS'Y M10 TIGHTENING TORQUE 4 NM $\pm 12\%$	3
42	RT265831	WIRING HARNESS	1
43	RT440162	HEX./TORX-FLANGE SCREW M6X16-SW8/T30 TIGHTENING TORQUE 10 $\pm 12\%$	2
44	RT251290	COVER SHEET	1
45	RT684050	STARTER GEAR ASSY	1
46	RT938204	COMPRESSION SPRING 13,4X42	1
47	RT927571	WASHER 5,3	1
48 ③	RT610891	REDUCTION GEAR COVER	1
49 ③	RT240031	HEX. SCREW M6X25 TIGHTENING TORQUE 10 $\pm 12\%$	2

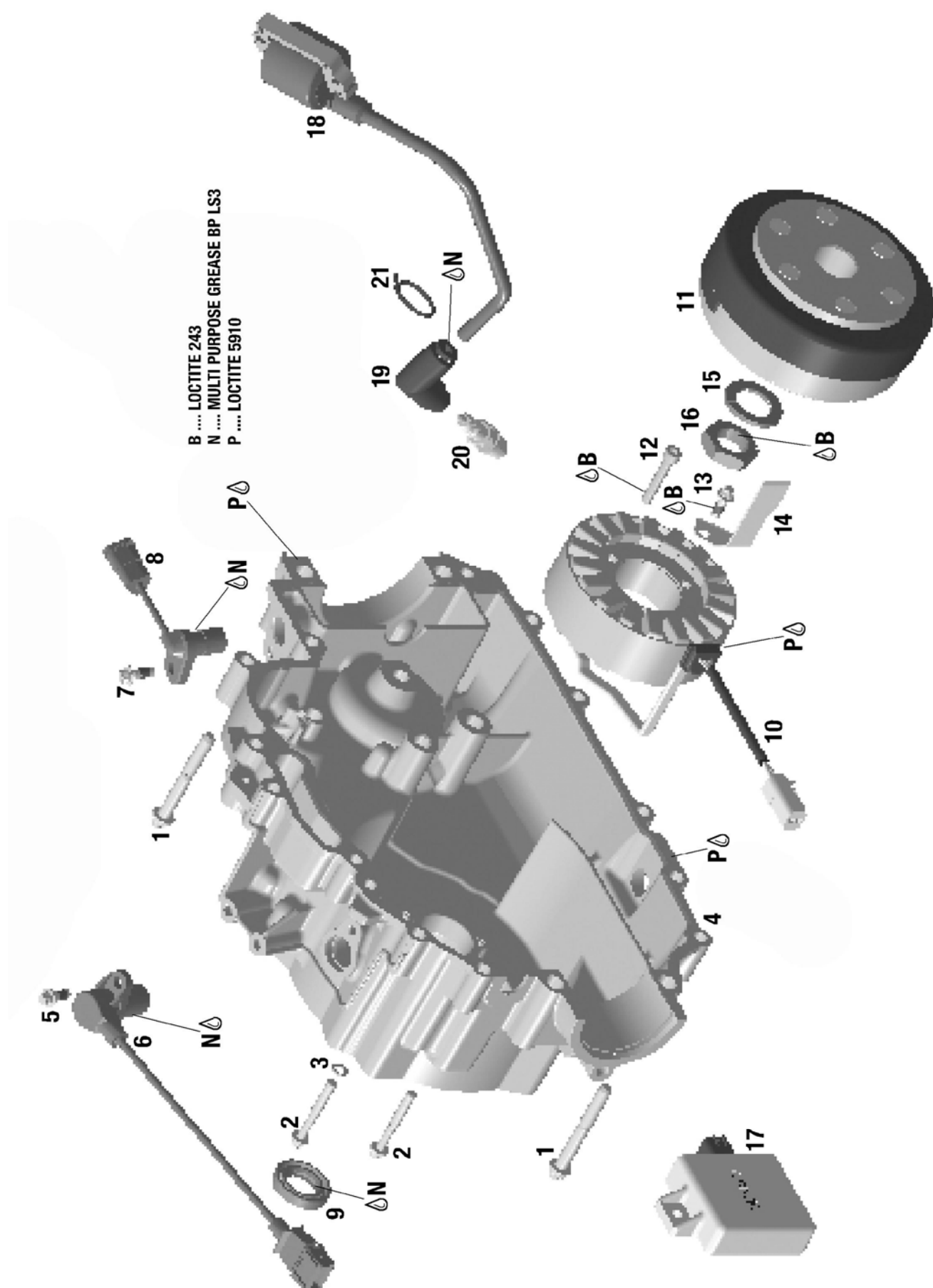


Chapter 2

LUBRICATION

<u>ILL. NO</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	RT256770	OIL PRESSURE SWITCH M10X1 TIGHTENING TORQUE 12 NM $\pm 12\%$	1
2	RT552280	GASKET RING 18,2/24/1	1
3	RT840277	MAGNETIC PLUG M18X1,5 TIGHTENING TORQUE 30 NM $\pm 12\%$	1
4	RT211940	OIL SIEVE COVER	1
5	RT650560	RUBBER RING 73,6X1,5X3,5	1
6	RT256650	OIL COLLECTOR	1
7	RT650695	O-RING DIN 3771-52X2-N, FPM 75	1
8	RT256575	OIL SIEVE	1
9	RT440202	HEX./TORX-FLANGE SCREW M6X20-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	5
10	RT256800	OILSTICK	1
11	RT631640	O-RING DIN 3771-21,82x3,53-N, NBR 70	1
12	RT232430	NEEDLE PIN B 4X29,8 G5 DIN 5402	1
13	RT635191	INTERMEDIATE GEAR 25 T	1
14	RT245330	RETAINING RING 10X1 DIN 471	1
15	RT229301	LOCATION PIN 10 M6X50	1
16	RT635660	IDLE GEAR 42T	1
17 - 24	RT296507	OIL PUMP ASSY.	1
17	RT610220	OIL PUMP HOUSING ASS'Y.,	1
18	RT256921	VALVE PISTON	1
19	RT238220	COMPRESSSION SPRING 1,25X10X64 DIN 2098	1
20	RT641167	PLUG SCREW M16X1,25 TIGHTENING TORQUE 12 NM $\pm 12\%$	1
21	RT220814	OIL PUMP SHAFT WITH INNER ROTOR	1
22	RT256935	OUTER ROTOR	1

23	RT232430	NEEDLE PIN B 4X29,8 G5 DIN 5402	2
24	RT610570	OIL PUMP COVER	1
25	RT232430	NEEDLE PIN B 4X29,8 G5 DIN 5402	1
26	RT635220	OIL PUMP GEAR 32 Z	1
27	RT250290	O-RING 12-3	1
28	RT440322	HEX./TORX-FLANGE SCREW M6X45-SW8/T30	4
29	RT256188	OIL FILTER ELEMENT	1
30	RT230920	O-RING 60X2,5-N	1
31	RT210418	OIL FILTER COVER	1
32	RT440232	HEX./TORX-FLANGE SCREW M6X25-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	3
33	RT440232	HEX./TORX-FLANGE SCREW M6X25-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	4
34	RT230415	GASKET RING A 6X10 DIN 7603	1
35	RT222680	WATER PUMP HOUSING	1
36	RT630270	GASKET	1
37	RT222505	IMPELLER RIGHT HAND THREAD TIGHTENING TORQUE 2,5 NM $\pm 12\%$	1
38	RT620171	WATERPUMP SHAFT ASSY.	1
39		OIL SEAL A 10X25X5 NBR (SEE CRANKCASE, CHAPTER 1)	1
40	RT827590	THRUST WASHER 10,1/17/1	1
41	RT232430	NEEDLE PIN B 4X29,8 G5 DIN 5402	1
42	RT635620	IDLE GEAR 34 T	1
43	RT245330	RETAINING RING 10X1 DIN 471	1

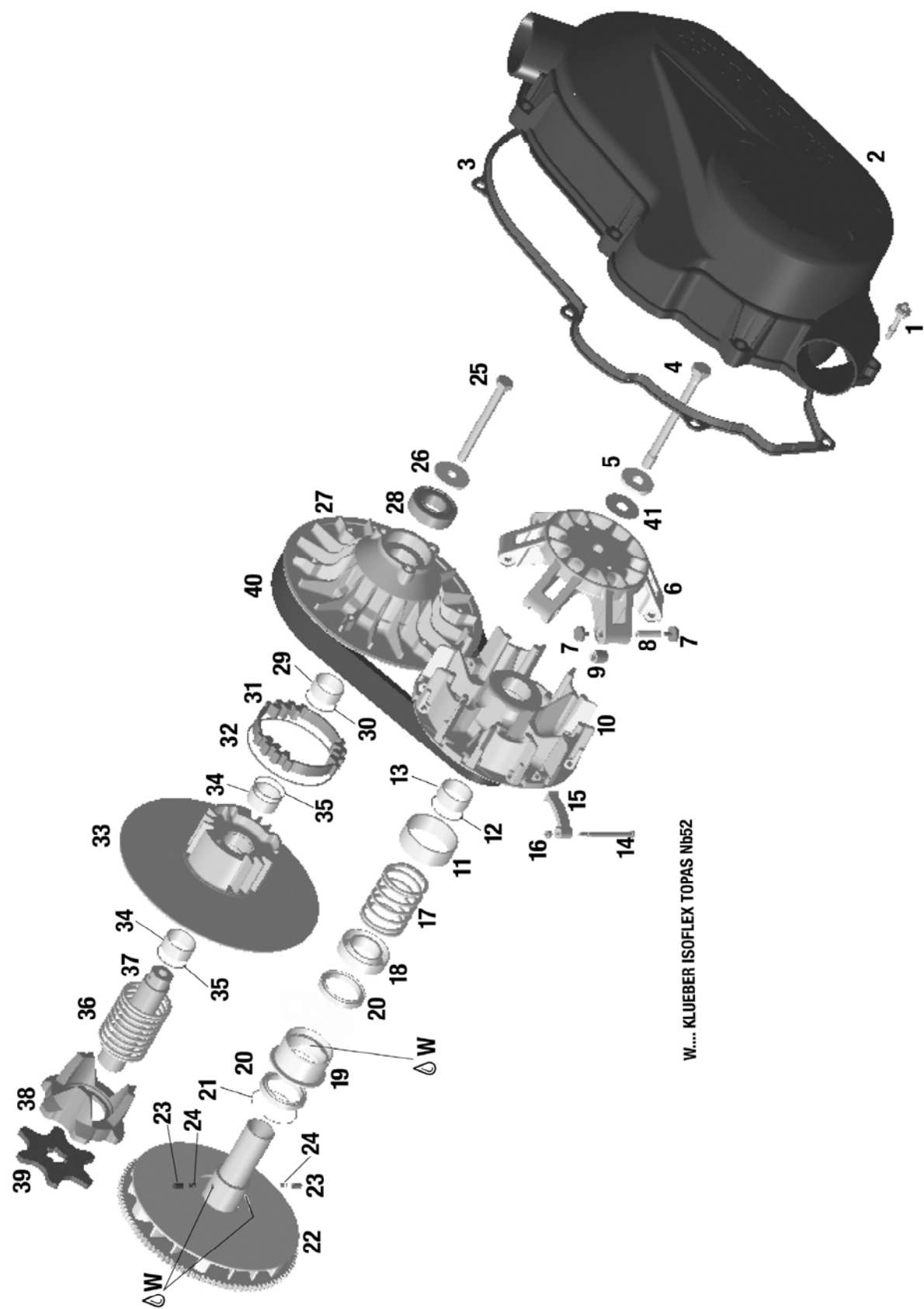


Chapter 3

MAGNETO SYSTEM

<u>ILL. NO</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	RT440402	HEX./TORX-FLANGE SCREW M8X65-SW10/T40 TIGHTENING TORQUE 25 NM $\pm 12\%$	4
2	RT440322	HEX./TORX-FLANGE SCREW M6X45-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	12
3	RT230415	GASKET RING A 6X10 DIN 7603	1
4		MAGNETO COVER (SEE CRANKCASE, CHAPTER 1)	1
5	RT440162	HEX./TORX-FLANGE SCREW M6X16-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	1
6	RT966570	CRANK POSITION TRIGGER	1
7	RT440162	HEX./TORX-FLANGE SCREW M6X16-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	1
8	RT265625	SPEED SENSOR	1
9		OIL SEAL 20X35X7 (SEE CRANKCASE, CHAPTER 1)	1
10 - 11	RT684040	AC-GENERATOR ASSY WITH HUB	1
10 ①	RT684850	STATOR	1
11 ①	RT684045	MAGNETO FLYWHEEL WITH TRIGGER WHEEL ASSY	1
12	RT440272	HEX./TORX-FLANGE SCREW M6X35-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	3
13	RT440162	HEX./TORX-FLANGE SCREW M6X16-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	1
14	RT251270	CABLE COVER, INNER	1
15	RT945759	LOCK WASHER 22	1
16	RT842230	HEX. NUT M22X1,5-MK TIGHTENING TORQUE 180 NM $\pm 12\%$	1
17	RT664285	ELECTRONIC BOX	1
18 - 19		IGNITION COIL ASSY. (SEE CYLINDER HEAD, CHAPTER 5)	1
18		IGNITION COIL (SEE CYLINDER HEAD, CHAPTER 5)	1

19	SPARK PLUG CONNECTOR (SEE CYLINDER HEAD, CHAPTER 5)	1
20	SPARK PLUG 12 (SEE CYLINDER HEAD, CHAPTER 5)	1
21	CABLE CLAMP (SEE CYLINDER HEAD, CHAPTER 5)	1



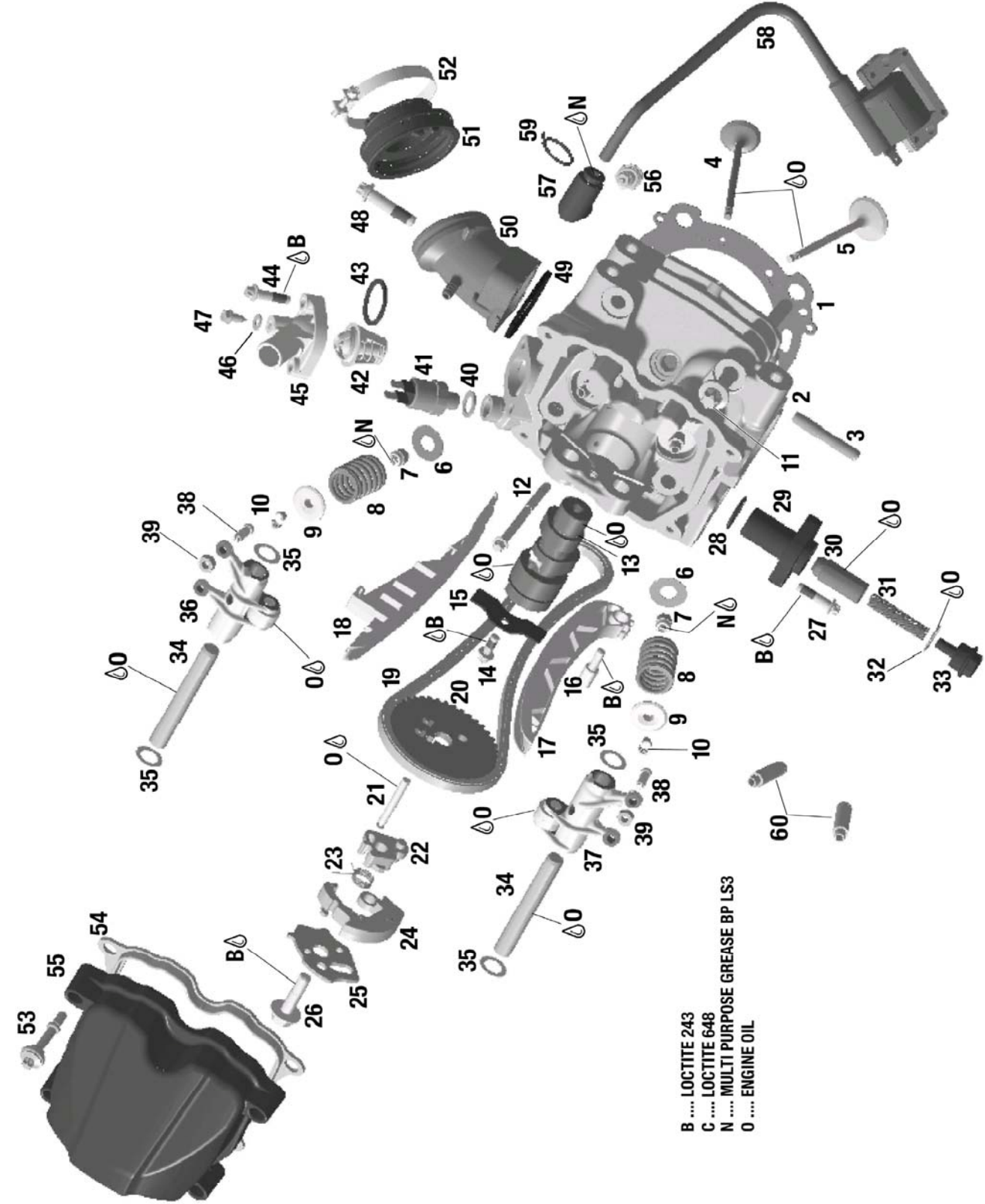
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Chapter 4

CVT

<u>ILL. NO</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	RT440567	HEX-DISTANCE SCREW ASS`Y M6X30,5-SW8 TIGHTENING TORQUE 7 NM $\pm$ 12%	7
2 ①	RT610426	VARIATOR COVER	1
3	RT630290	GASKET	1
4	RT641812	HEX.SCREW M12-LH X140 TIGHTENING TORQUE 100NM $\pm$ 7% (LEFT HAND THREAD)	1
5	RT627760	SPRING WASHER DIN 6796-12-FST	1
6 – 9	RT280158	GOVERNOR CUP ASSY.	1
6		GOVERNOR CUP	1
7	RT281293	SLIDER SHOE SET (INCLUDING 12 PIECES SLIDER SHOES)	1
8 ①	RT233890	BEARING SLEEVE	6
9	RT229585	ROLLER THRUST ASSY.	6
10 – 13	RT280310	OUTER HALF ASSY.	1
10		OUTER HALF PULLEY	1
11		BUSHING RBC CJM 55/20 F	1
12		RETAINING RING 37,8	1
13		BUSHING 32X36X15	1
14 – 16	RT248424	LEVER SET	1
14		BEARING SCREW M5	4
15		LEVER	4
16		LOCK NUT M5 TIGHTENING TORQUE 5 NM $\pm$ 12%	4
17	RT238166	COMPRESSION SPRING	1
18	RT627574	SPRING SEAT	1
19 – 24	RT281390	INNER HALF SET	1
19	RT257439	CLUTCH LEFT	1

20	RT632372	BALL BEARING 6808-2RS	2
21	RT245951	RETAINING RING 53	1
22		INNER HALF ASSY.	1
23	RT229576	SPRING SLEEVE	2
24	RT239135	SPRING	2
25	RT941909	CONTACT SCREW M10 ASSY., TIGHTENING TORQUE 60 NM $\pm$ 12%	1
26	RT627590	THRUST WASHER	1
27 - 39	RT684450	CVT DRIVEN PULLEY ASS'Y (WITHOUT CVT-BELT)	1
27 - 32	RT280176	OUTER HALF PULLEY ASSY.	1
27		OUTER HALF PULLEY	1
28	RT932421	BALL BEARING 6205-2RS C3	1
29		BUSHING 30X34X15	1
30		RETAINING RING 37,8	1
31	RT660120	TORQUE GEAR	1
32	RT245910	RETAINING RING 110	1
33 - 35	RT248233	SLIDING PULLEY ASSY.	1
33		SLIDING PULLEY	1
34		BUSHING 30X34X15	2
35		RETAINING RING 37,8	2
36	RT238340	COMPRESSION SPRING	1
37	RT220913	SHAFT	1
38	RT280250	CAM	1
39	RT627586	PLATE	1
40	RT280280	V-BELT 32,2X13,5X939	1
41	RT627920	THRUST WASHER 12,5/38/0,5	1

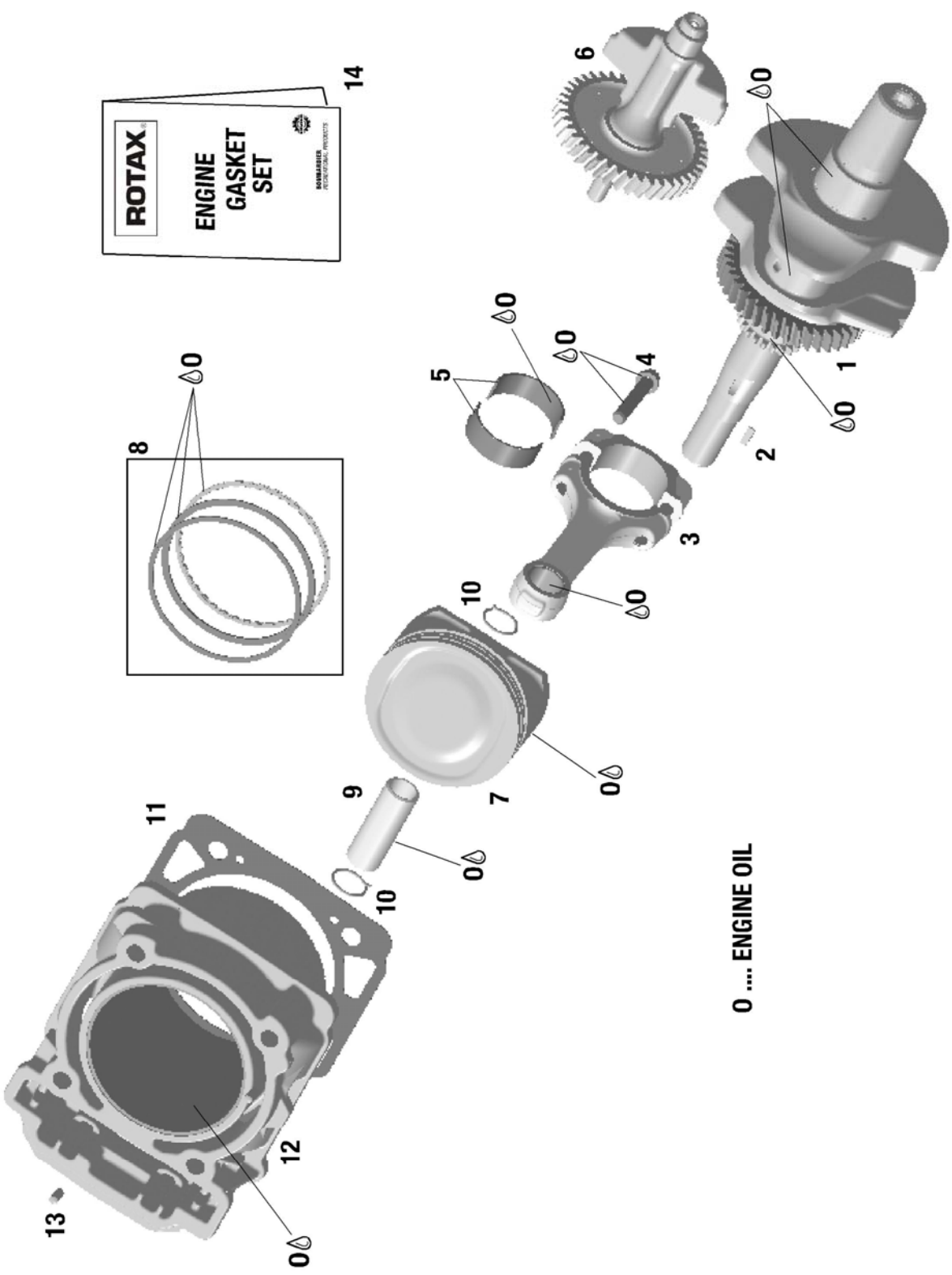


CYLINDERHEAD

<u>ILL. NO</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	RT630195	CYLINDER HEAD GASKET	1
2 - 3 ②	RT613530	CYLINDER HEAD ASSY.	1
2		CYLINDER HEAD ASS`Y	1
3	RT941014	STUD M8X26/16 STAINLESS STEEL TIGHTENING TORQUE 10 NM $\pm 12\%$	2
4	RT254351	INTAKE VALVE 31MM	2
5	RT254361	EXHAUST VALVE 27MM	2
6	RT627770	THRUST WASHER 11,2/25/0,5	4
7	RT230515	VALVE STEAM SEAL	4
8	RT239295	VALVE SPRING	4
9 ①	RT254132	VALVE SPRING RETAINER	4
10	RT254120	VALVE COTTER MK5	8
11	RT641550	TORX-SCREW M10X140 TIGHTENING PRE TORQUE 20 NM $\pm 12\%$ TIGHTENING END TORQUE 60 NM $\pm 7\%$ (CRISS-CROSS)	4
12	RT440342	HEX./TORX-FLANGE SCREW M6X85-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	2
13	RT620011	CAMSHAFT	1
14	RT440162	HEX./TORX-FLANGE SCREW M6X16-SW8/T30 TIGHTENING TORQUE 10 NM $\pm 12\%$	1
15	RT627743	HOLDING STRIP	1
16	RT240942	BEARING SCREW M6 TIGHTENING TORQUE 10 NM $\pm 12\%$	1
17	RT236574	CHAIN TENSION GUIDE	1
18	RT236581	CHAIN GUIDE	1
19	RT297060	SILENT CHAIN 6,35 X 8,1 X 112	1
20	RT254432	STEERING WHEEL 42 T	1
21	RT620120	DEKO-SHAFT	1
22	RT231080	SPACER	1

23	RT238270	DEKO-TORSION SPRING	1
24	RT231070	CENTRIFUGAL WEIGHT	1
25	RT231090	DEKO-WASHER	1
26	RT641820	COLLAR HEX.SCREW M8x32 TIGHTENING TORQUE 30 NM $\pm 7\%$	1
27 ④	RT440232	HEX./TORX-FLANGE SCREW M6X25-SW8/T30 TIGHTENING TORQUE 6 NM $\pm 12\%$	2
28	RT430370	O-RING 20,3-2,4	1
29	RT236510	CHAIN TENSIONER HOUSING	1
30 ②	RT236520	CHAIN TENSIONER PLUNGER TIGHTENING TORQUE 0,3 NM	1
31	RT238120	SPRING	1
32	RT250890	O-RING DIN 3771-17X1,5-N	1
33	RT641150	PLUG SCREW M18X1 TIGHTENING TORQUE 4,5 NM $\pm 12\%$	1
34	RT229711	PIN 12 x 90	2
35	RT944382	SHIM 12,1/18,5/0,5	4
36	RT254905	ROCKER ARM INLET ASSY.	1
37	RT254416	ROCKER ARM EXHAUST ASSY.	1
38	RT241335	ADJUSTMENT SCREW M6X0,75	4
39	RT242910	HEX. NUT M6X0,75 DIN 934 TIGHTENING TORQUE 10 NM $\pm 12\%$	4
40	RT250640	GASKET A 12X18-CU DIN 7603	1
41	RT897938	TEMPERATURE SWITCH M12X1,5	1
42 - 43	RT220494	THERMOSTAT 65 DEGREES WITH GASKET	1
42		THERMOSTAT 65 DEGREES	1
43	RT650300	THERMOSTAT GASKET	1
44 ④	RT440232	HEX./TORX-FLANGE SCREW M6X25-SW8/T30 TIGHTENING TORQUE 6 NM $\pm 12\%$	2
45	RT222690	THERMOSTAT COVER	1
46	RT620255	GASKET RING 5,5/11/1	1

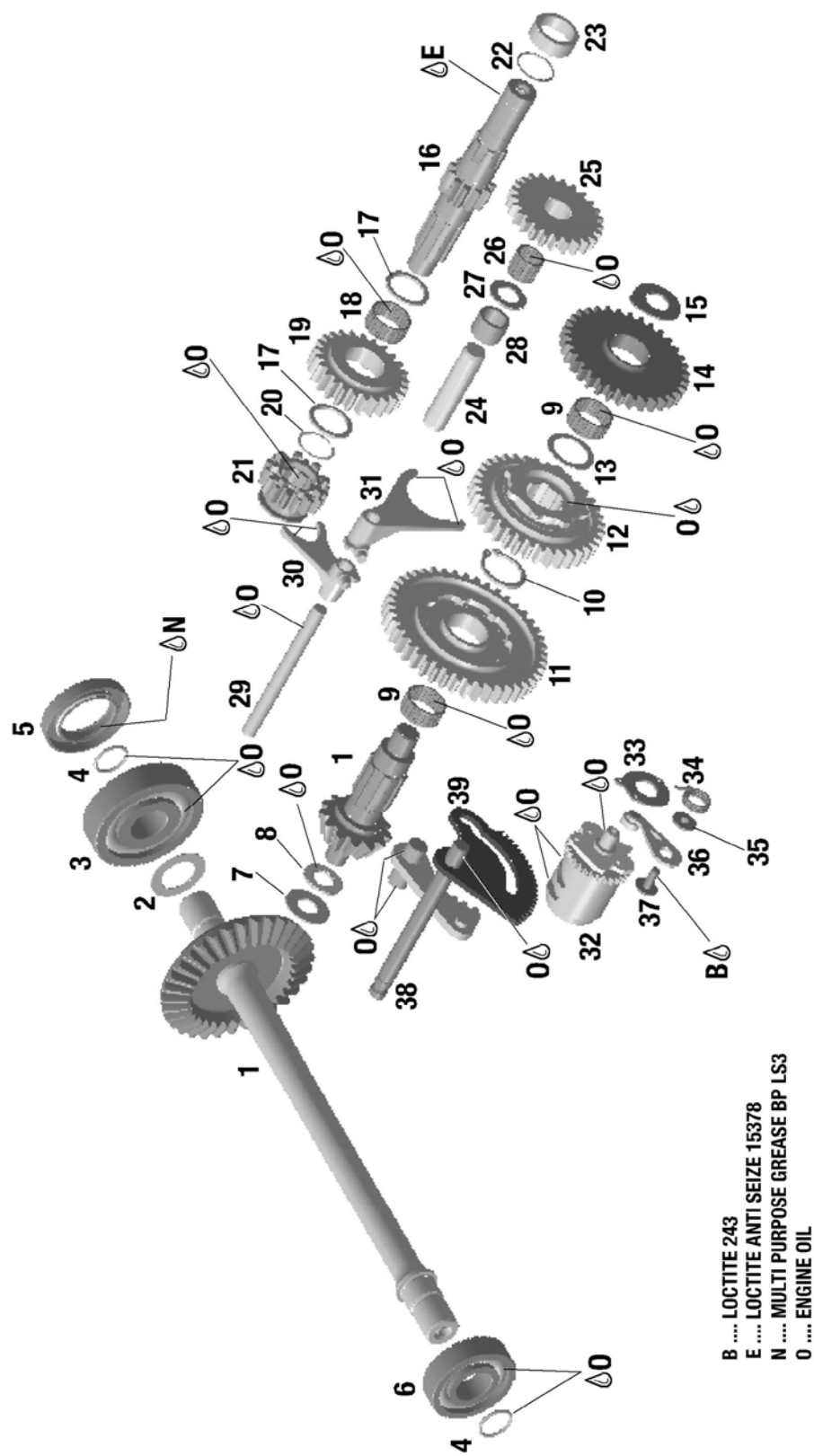
47	RT941950	SCREW DIN 6928-ST 5.5X13 TIGHTENING TORQUE 5 NM $\pm$ 12%	1
48	RT440482	HEX./TORX-FLANGE SCREW M8X40-SW10/T40 TIGHTENING TORQUE 25 NM $\pm$ 12%	2
49	RT630640	GASKET	1
50	RT267386	INTAKE FLANGE ASSY	1
51	RT267340	INTAKE NECK	1
52	RT251480	HOSE CLAMP 61	1
53	RT440567	HEX-DISTANCE SCREW ASS`Y M6X30,5-SW8 TIGHTENING TORQUE 7 NM $\pm$ 12%	4
54	RT630260	GASKET	1
55	RT610390	VALVE COVER	1
56	RT297940	SPARK PLUG 12 TIGHTENING TORQUE 20 NM $\pm$ 12%	1
57 - 59 ④	RT265358	IGNITION COIL ASSY.	1
57	RT265240	SUPPRESSED SPARK PLUG CONNECTOR	1
58		IGNITION COIL	1
59		CABLE CLAMP	1
60	RT254370	VALVE GUIDE	4



Chapter 6

CYLINDER

<u>ILL. NO</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1 - 2	RT296671	CRANKSHAFT ASSY.	1
1		CRANKSHAFT	1
2	RT246570	WOODRUFF KEY 4X5 DIN 6888	1
3 - 4	RT217425	CONROD WITH BEARING COVER ASSY.	1
4	RT641640	CONNECTING ROD SCREW M8X1 TIGHTENING TORQUE 20 NM + 70° ANGLE TORQUE	2
5	RT233980	BEARING HALF 40X43X15	2
6	RT620035	BALANCE SHAFT ASSY	1
7 - 8	RT296775	PISTON ASS`Y 90,958 MM	1
8	RT296774	PISTON RING SET	1
9	RT216270	PISTON PIN 20X12/16X56	1
10	RT845106	MONOHOOK CIRCLIP 20	2
11	RT630210	GASKET	1
12 - 13	RT613586	CYLINDER ASSY.	1
12		CYLINDER WITH SLEEVE	1
13	RT929650	DRIVE PIN 5X10 DIN 1474	2
14	RT684125	GASKET SET	1

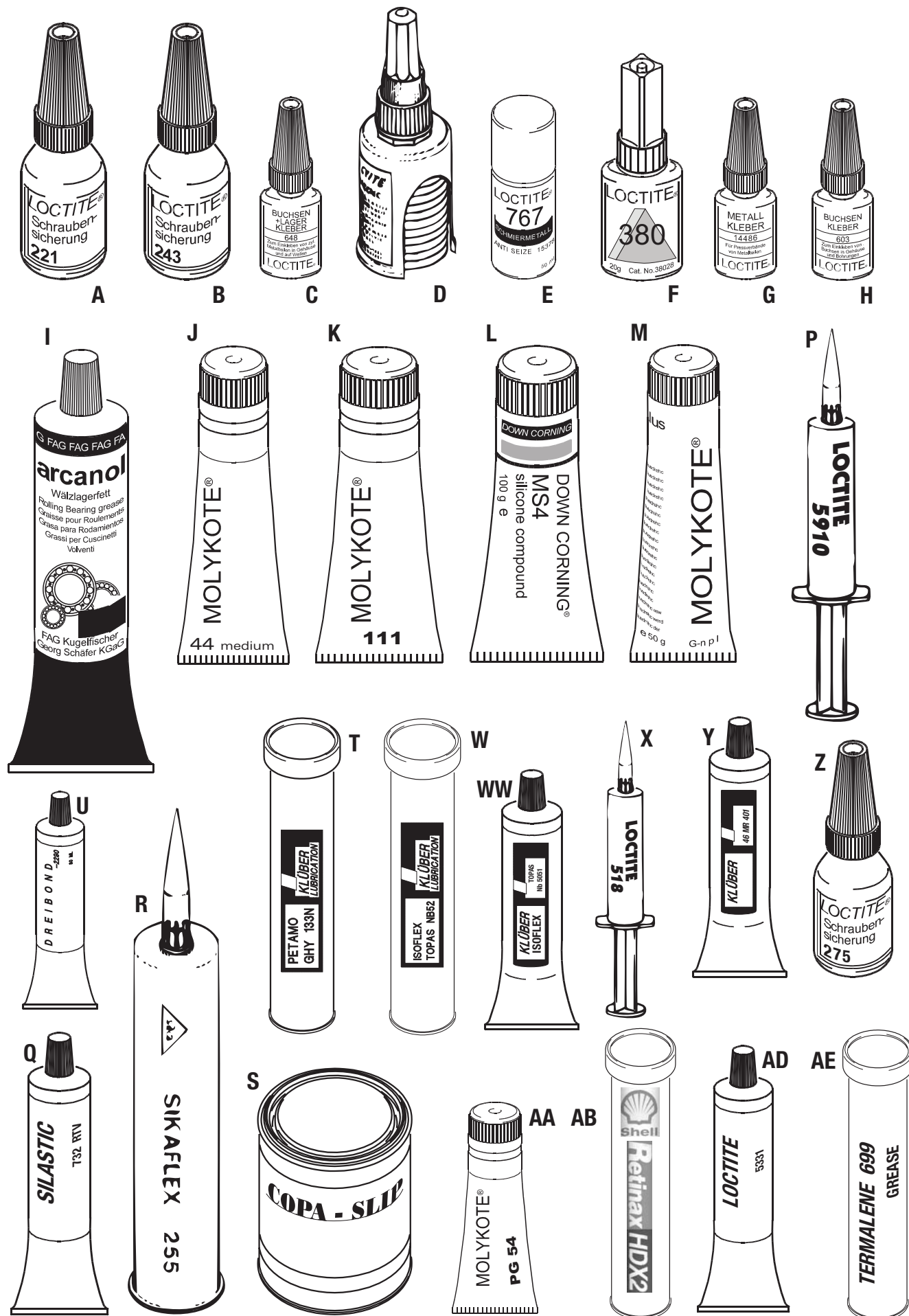


Chapter 7

GEARBOX

ILL. NO	PART NO.	DESCRIPTION	QTY.
1 - 28 ②	RT684220	DRIVE ASSY. EXCEPT POS. 2 TO 8, 15	1
1	RT296535	BEVEL GEAR ASSY.	1
2	RT281300	THRUST WASHER SET OUTPUT 25,1/40/0,7 - 1,4 MM	1
3		BALL BEARING 6405 TVH C3 (SEE CRANKCASE, CHAPTER 1)	1
4	RT430370	O-RING 20,3-2,4	2
5		OIL SEAL PTO 38X62X10 NBR (SEE CRANKCASE, CHAPTER 1)	1
6		BALL BEARING 6305 C3, 25-62-17 (SEE CRANKCASE, CHAPTER 1)	1
7	RT281306	THRUST WASHER SET MAG SIDE	1
8	RT632300	AXIAL NEEDLE BEARING AXK 1528	1
9 - 14	RT281285	GEAR WHEEL SET	1
9	RT632070	NEEDLE BEARING K 25X29X13 PA66	2
10	RT245850	RETAINING RING 29X2	1
11		SLIDING GEAR 44 T	1
12		GEAR PINION 36 T	1
13		THRUST WASHER 25,5/34/1	1
14		GEAR PINION 34 T	1
15	RT281302	THRUST WASHER SET CVT	1
16 - 23	RT620440	COUNTERSHAFT 11 T ASSY.	1
16		COUTNERSHAFT 11 T	1
17		THRUST WASHER 25,2/31,4/2	2
18		NEEDLE BEARING K 25X29X13 PA66	1
19		GEAR PINION 25 T	1
20	RT445300	SNAPRING 25	1

21		SHIFT GEAR 16 T	1
22	RT630040	O-RING DIN 3773-25X1,5-N NBR 70	1
23	RT247110	DISTANCE RING 25/32/11,3	1
24 - 28	RT635671	INTERMEDIATE GEAR SHAFT ASSY.	1
24	RT229600	NEEDLE PIN ISO 8734-16X70-B-ST	1
25		INTERMEDIATE GEAR 25 T	1
26		NEEDLE CAGE 16X20X17	1
27		THRUST WASHER 16,2/23/1,5	1
28 ②		DISTANCE RING 16/22/14,5	1
29	RT229540	PIN 10m6X120 DIN 6325	1
30	RT257330	SHIFT FORK	1
31	RT257340	SHIFT FORK	1
32	RT257325	SHIFT DRUM ASSY	1
33	RT627780	ISOLATING WASHER	1
34	RT238290	INDEX SPRING	1
35	RT227710	STEP RING	1
36	RT248328	INDEX LEVEL ASSY.	1
37	RT241526	TORX-SCREW M6X16 T30 MK TIGHTENING TORQUE 10 NM ±12%	1
38	RT620135	SHIFT SHAFT ASS`Y	1
39	RT257315	PARKING LOCK LEVER ASS`Y	1



Chapter 9

SERVICE PRODUCTS

<u>ILL. NO</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
A	RT899785	LOCTITE 221 VIOLET, 10 CC.	AS REQ
B	RT897651	LOCTITE 243 BLUE, 10cc.	AS REQ
C	RT899788	LOCTITE 648 GREEN, 5 GR.	AS REQ
D	RT899784	LOCTITE 574 ORANGE 50 CC.	AS REQ
E	RT297434	LOCTITE ANTI SEIZE 15378 50 ML.	AS REQ
F	RT897511	LOCTITE 380 BLACK, GLUE 20 ML.,	AS REQ
G		LOCTITE 14486, 10cc.	AS REQ
H	RT899789	LOCTITE 603 GREEN, 10 CC.	AS REQ
I		ARCANOL	AS REQ
J	RT897166	MOLYKOTE 44 MEDIUM, 100 GR.,	AS REQ
K	RT897161	MOLYKOTE 111, 100 GR	AS REQ
L	RT897061	SILICON COMPOUND GREASE 100 GR.,	AS REQ
M	RT297433	MOLYKOTE G-N, SLIDE PASTE 100 GR.	AS REQ
N	RT299140	MULTI PURPOSE GREASE NOT AVAILABLE AS SPARE PART	AS REQ
O		ENGINE OIL	AS REQ
P	RT899791	LOCTITE 5910, 50 ML	AS REQ
Q	RT297386	SILASTIC 732 RTV, 100 GR.	AS REQ
R		PU GLUE / SIKA FLEX 255	AS REQ
S	RT297430	COPA SLIP	AS REQ
T	RT899271	KLUEBER PETAMO GHY 133 0,4 KG	AS REQ
U	RT297906	SEALING COMPOUND 30ML	AS REQ
V	RT899010	TRANSMISSION OIL ISO VG 100	AS REQ
W	RT899564	KLUEBER ISOFLEX TOPAS NB 52 0,4 KG	AS REQ
X	RT899511	LOCITE 518-2, 50 ML	AS REQ
Y	RT297616	KLUEBE PASTE 46 MR 401, 60 GR	AS REQ

Z	RT898011	LOCTITE 275 GREEN-DARK	AS REQ
AA	RT899763	MOLYCOTE PG 54, 10gr.	AS REQ
AB	RT897332	SHELL RETINAX HDX2, 400gr.	AS REQ
AD	RT297230	LOCTITE 5331	AS REQ
AE		TERMALENE 699 GREASE	AS REQ
